

Assembly Instructions

PowerWorks® Standard Height Countertop

August 2003

OEI
P.O. Box 8400
Green Bay, Wisconsin 54308-8400

Tel: 920.468.8100
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Rectangular Standard-Height

Note: The following instructions refer to the installation of a single piece rectangular countertop (60" and less in length) onto a 42" and higher panel. Using standard-height ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Countertops installed on 30" high (wheelchair-height) panels require different ADA countertop support brackets and lock clips. All brackets are handed, "L" or "R" is stamped into the flange of each for identification.

1. Rectangular countertops installed on standard-height panels require the use of two ADA standard-height countertop brackets, one right-, and one left-hand. Mount the countertop brackets into the slots in the post so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

Note: The ADA standard-height lock clips are an important part of the bracket assembly, which must be installed when the rectangular countertop surface is secured.

2. Carefully place the countertop surface face up onto the wall panel(s) and standard ADA countertop brackets. Align the holes of the two brackets with corresponding holes at each end of the countertop surface (Figure 1).

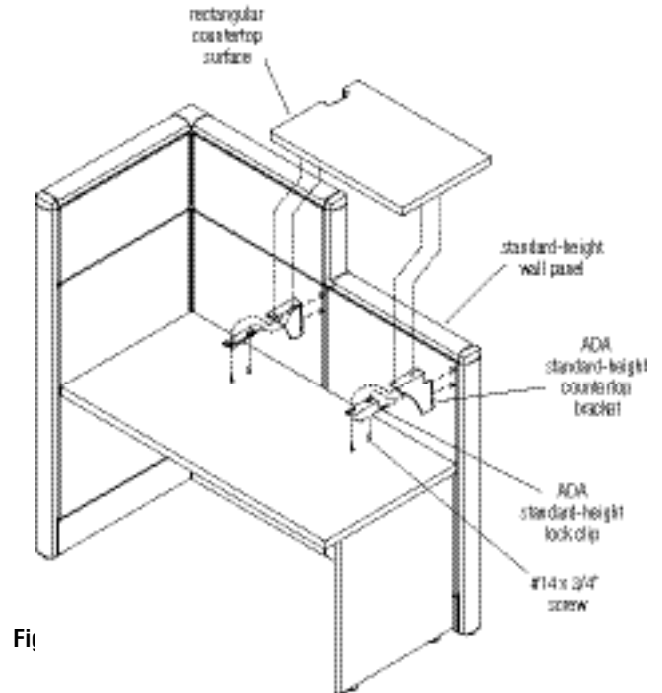


Fig 1

3. Take the left- and right-hand ADA standard-height lock clips and orient the pin ends into the post slots at the top tooth of each installed ADA standard height countertop bracket. Make sure the mounting flanges of the outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure the brackets and lock clips to the underside of the countertop with two #14 x 3/4" screws at each bracket location. (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Assembly Instructions

PowerWorks® Wheelchair Height Countertop

August 2003

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Rectangular Wheelchair Height

Note: The following instructions refer to the installation of a single piece rectangular countertop (60" and less in length). The countertop surface is to be used on a 30" high panel which place the countertop no higher than 33" to comply with ADA guideline 4.32.4 (wheelchair height). Using special ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Brackets, which are mounted on the inside and outside of station, include steel locking clips on the inside to prevent dislodgement. All brackets are handed, "L" or "R" is stamped into the flange of each for identification. Countertop accepts task light on receptionist side. Clearance between countertop and 29" high worksurface is only 4".

Note: For the installation of rectangular countertops onto 30" high panels, it is required that no worksurface or cantilever brackets/support panels are in place until later in the installation process. The worksurface configuration shown in this instruction portrays a cantilever bracket combination. Your specific configuration may vary depending on different space planning needs.

1. Begin countertop assembly at the aisle side, or outside of the workstation. For countertops installed onto a 30" panel, two ADA outer countertop brackets are required, one left-, and one right-hand. Mount the appropriate ADA outer countertop brackets into the slots in the posts so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

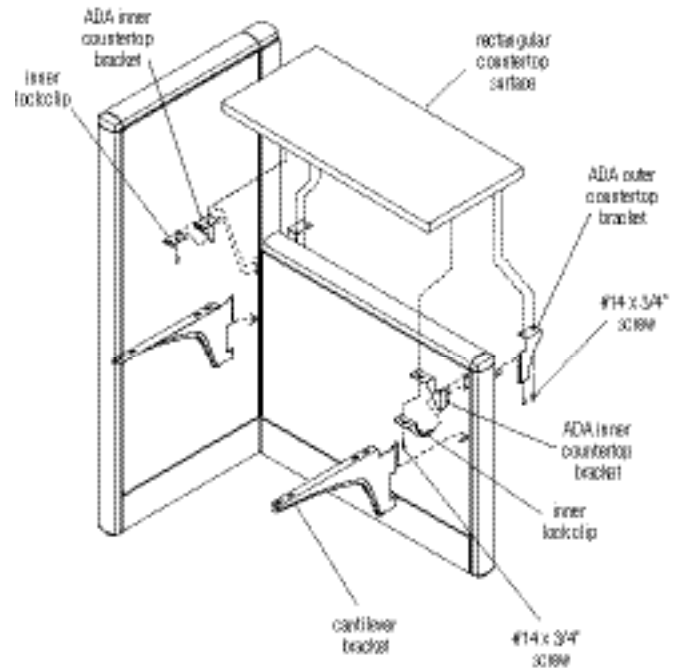


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

PowerWorks® Countertop Wheelchair Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

2. Mount the two ADA inner countertop brackets into the slots in the posts at the same height as the outer brackets, but on the side the worksurface will later be installed to (inside the workstation). Orient these also with the mounting flanges facing inward (Figure 1).

Note: The inner lock clips are an important part of the bracket assembly which must be installed later when the countertop surface is installed.

3. Carefully place the countertop surface face up onto the 30" panel(s). Align the holes of the ADA outer countertop brackets with corresponding holes at each end of the countertop surface. Loosely attach the brackets to the underside of the countertop with two #14 x 3/4" screws at each location. Do not tighten at this time (Figure 1).
4. Take a left- and right-hand inner lock clip (inside the workstation) and orient the pin ends into the slots in the post at the top tooth of each installed ADA inner countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure inner brackets and lock clips to the underside of the countertop with one #14 x 3/4" screw at the hole location closest to the receptionist. Tighten all inner and outer bracket screws at this time (Figure 1).
5. Mount the cantilever brackets into the slots in the posts (approximately 28 -29" from the floor) (Figure 1).

Note: Depending on the type of worksurface being installed, either a #14 x 3/4" screw, or a 1/4-20 x 3/4" PPH machine screw will be supplied to attach the worksurface.

6. Carefully position the worksurface onto the cantilever brackets and attach using four worksurface screws (Figure 2).

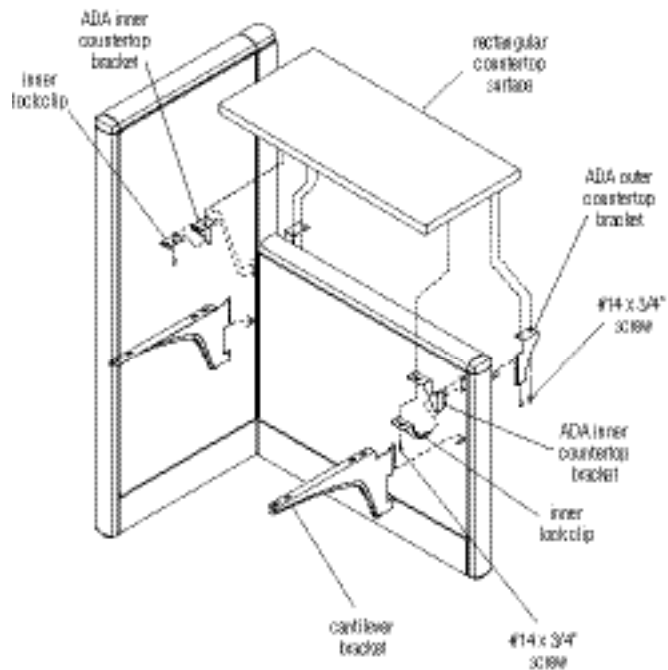


Figure 1

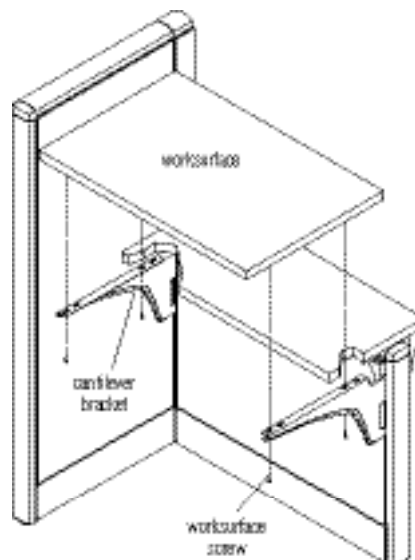


Figure 2

PowerWorks® Countertop Wheelchair Height

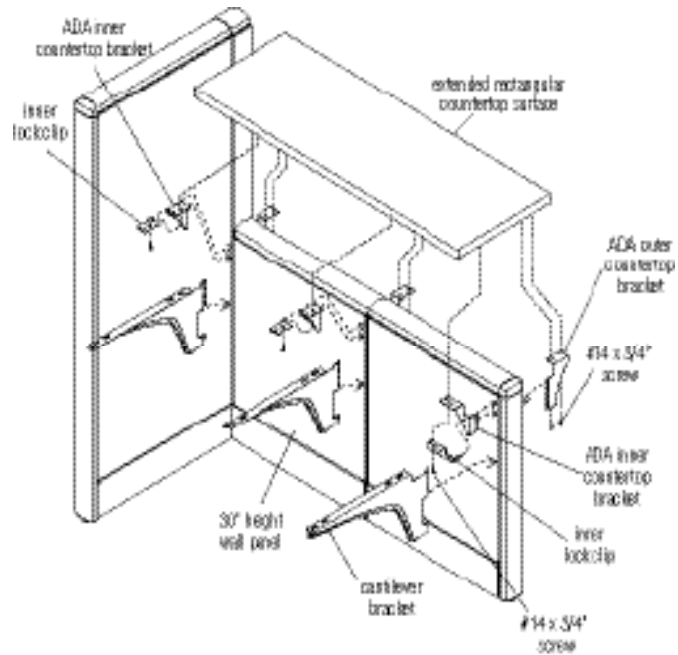


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Extended Rectangular Wheelchair Height

Note: The following instructions refer to the installation of a single piece rectangular countertop (over 60" in length). The countertop surface is to be used on 30" high panels which place the countertop no higher than 33" to comply with ADA guideline 4.32.4 (wheelchair height). Using special ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Brackets, which are mounted on the inside and outside of station, include steel locking clips on the inside to prevent dislodgement. All brackets are handed, "L" or "R" is stamped into the flange of each for identification. Countertop accepts task light on receptionist side. Clearance between countertop and 29" high worksurface is only 4".

Note: For the installation of rectangular countertops onto 30" high panels, it is required that no worksurface or cantilever brackets/support panels are in place until later in the installation process. The worksurface shown in this instruction portrays a cantilever bracket combination. Your specific configuration may vary depending on different space planning needs.



1. Begin countertop assembly at the aisle side, or outside of the workstation. For extended countertops installed onto two or more 30" panels, three ADA outer countertop brackets are required, two left-, and one right-hand. Mount the appropriate ADA outer countertop brackets into the slots in the posts so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

PowerWorks® Countertop Wheelchair Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

2. Mount the three ADA inner countertop brackets into the slots in the posts at the same height as the outer brackets, but on the side the worksurface will later be installed to (inside the workstation). Orient these also with the mounting flanges facing inward (Figure 1).

Note: The inner lock clips are an important part of the bracket assembly which must be installed later when the countertop surface is installed.

3. Carefully place the countertop surface face up onto the 30" panels. Align the holes of the ADA outer countertop brackets with corresponding holes at each end of the countertop surface. Loosely attach the brackets to the underside of the countertop with two #14 x 3/4" screws at each location. Do not tighten at this time (Figure 1).
4. Take the one right- and two left-hand inner lock clips (inside the workstation) and orient the pin ends into the slots in the post at the top tooth of each installed ADA inner countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure inner brackets and lock clips to the underside of the countertop with one #14 x 3/4" screw at the hole location closest to the receptionist. Tighten all inner and outer bracket screws at this time (Figure 1).
5. Mount the cantilever brackets into the slots in the posts (approximately 28-29" from the floor)(Figure 1).

Note: Depending on the type of worksurface being installed, either a #14 x 3/4" screw, or a 1/4-20 x 3/4" PPH machine screw will be supplied to attach the worksurface.

6. Carefully position the worksurface onto the cantilever brackets and attach using six worksurface screws (Figure 2).

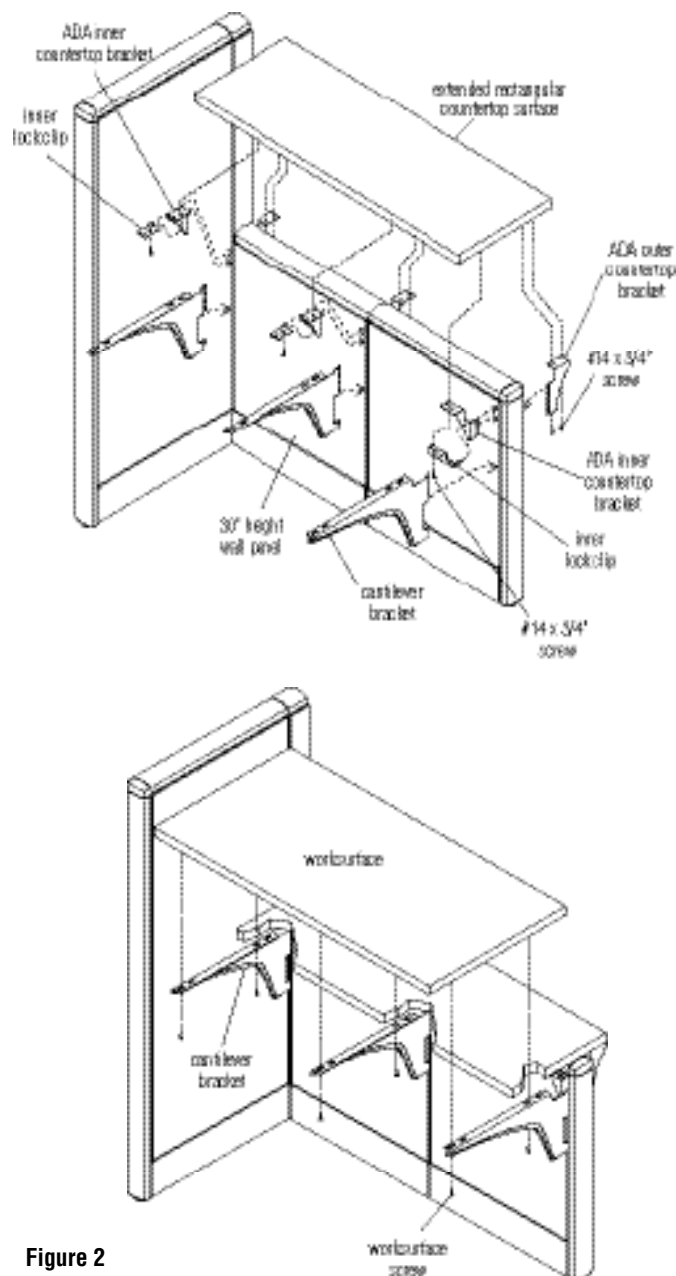


Figure 2

PowerWorks® Countertop Wheelchair Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Corner Wheelchair Height

Note: The following instructions refer to the installation of a two-piece 90° right angle countertop. The countertop surface is to be used on two 30" high panels which place the countertop no higher than 33" to comply with ADA guideline 4.32.4 (wheelchair height). Using special ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Brackets, which are mounted on the inside and outside of station, include steel locking clips on the inside to prevent dislodgement. All brackets are handed, "L" or "R" is stamped into the flange of each for identification. Countertop accepts task light on receptionist side. Clearance between countertop and 29" high work surface is only 4".

Note: For the installation of 90° countertops onto 30" high panels, it is required that no worksurface or cantilever brackets be in place until later in the installation process.

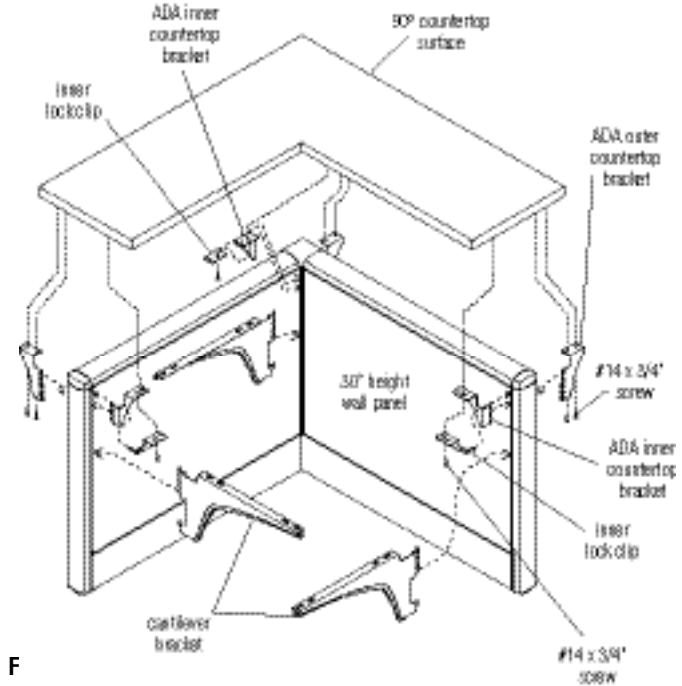
1. Begin countertop assembly at the aisle side, or outside of the workstation. For 90° countertops installed on two 30" panels meeting at a corner, three ADA outer countertop brackets are required, two left-, and one right-hand. Mount the appropriate ADA outer countertop brackets into the slots in the posts so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different.

Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

2. Mount the three ADA inner countertop brackets into the slots in the post at the same height as the outer brackets, but on the side that the corner worksurface will later be installed to (inside the

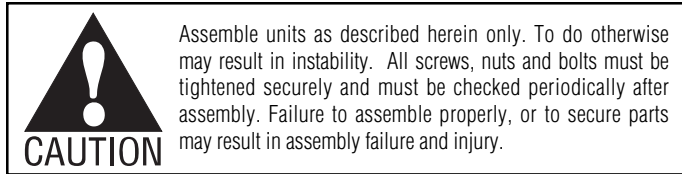
workstation). Orient the outside brackets also with the mounting flanges facing inward as illustrated (Figure 1).

Note: The inner lock clips are an important part of the bracket assembly which must be installed later when the 90° countertop surface is installed.



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PowerWorks® Countertop Wheelchair Height



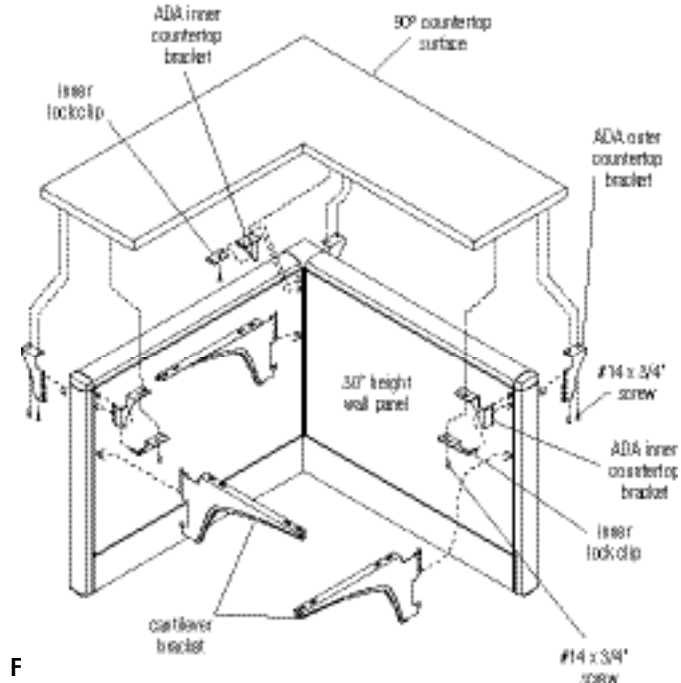
- Carefully place the 90° countertop face up onto the 30° panels. Align the mounting holes of the three ADA outer countertop brackets with corresponding pre-drilled holes at the underside of the 90° countertop surface. Loosely attach the three outside brackets to the underside of the countertop with two #14 x 3/4" screws at each location. Do not tighten at this time (Figure 1).

- Take a right-hand and two left-hand inner lock clips (inside the workstation) and orient the pin ends into the slots in the post at the top tooth of each installed ADA inner countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure inner brackets and lock clips to the underside of the countertop with one #14 x 3/4" screw at each bracket location. Tighten all inner and outer bracket screws at this time (Figure 1).

- To begin installation of the corner worksurface, mount three cantilever brackets into the slots in the post (approximately 28-29" from the floor) (Figure 1).

Note: Depending on the type of worksurface being installed, either a #14 x 3/4" screw, or a 1/4-20 x 3/4" PPH machine screw will be supplied to attach the worksurface.

- Carefully position the corner worksurface onto the cantilever brackets. Align the bracket mounting holes to the pre-drilled holes under the worksurface and secure using two worksurface screws at each cantilever bracket (Figure 2).



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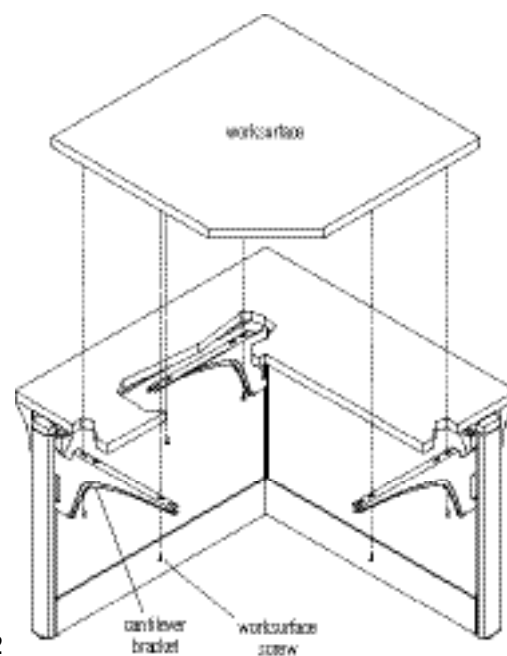
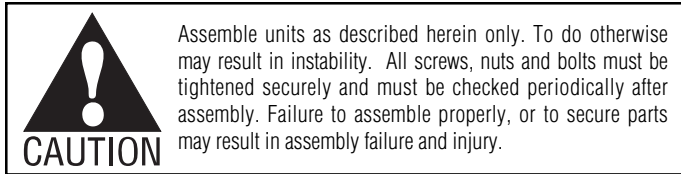


Figure 2

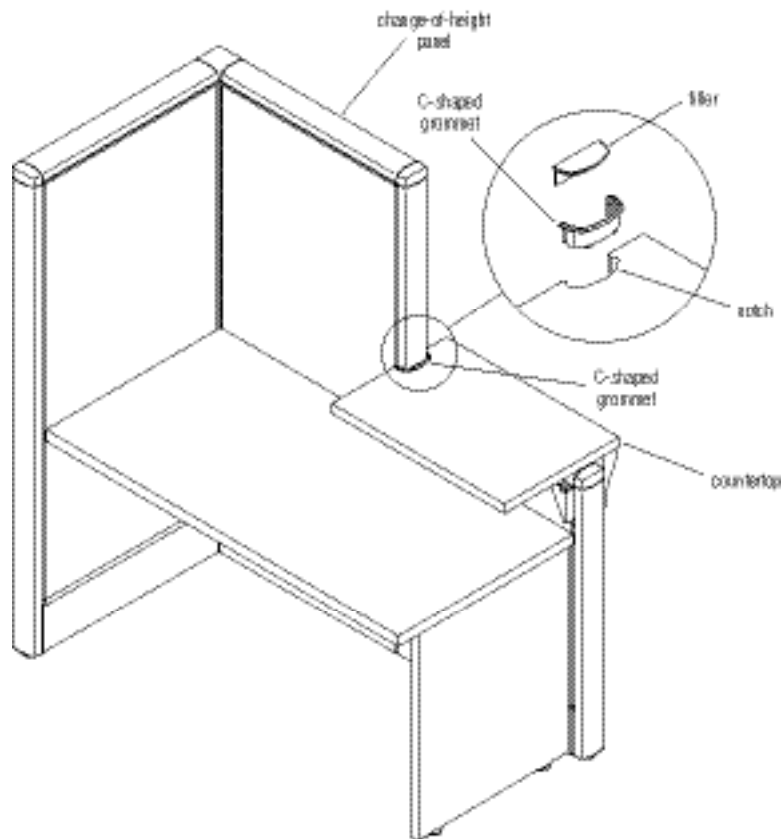
PowerWorks® Countertop Wheelchair Height



Change-of-Height Wheelchair Height

Note: When a countertop is located adjacent to taller change-of-height panel(s), the countertop must have one or two notches to accommodate the end-of-run trim of the taller panel(s). If the countertop is reconfigured to a location without change-of-height panels, a filler is provided (Figure 1).

1. To finish the countertop cutout at a change of height location, use a C-shaped grommet (Figure 1).
2. Use a filler to cap the grommet if countertop is reconfigured to a location without taller change-of-height panels (Figure 1).



PowerWorks® Countertop Standard Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Extended Rectangular Standard-Height

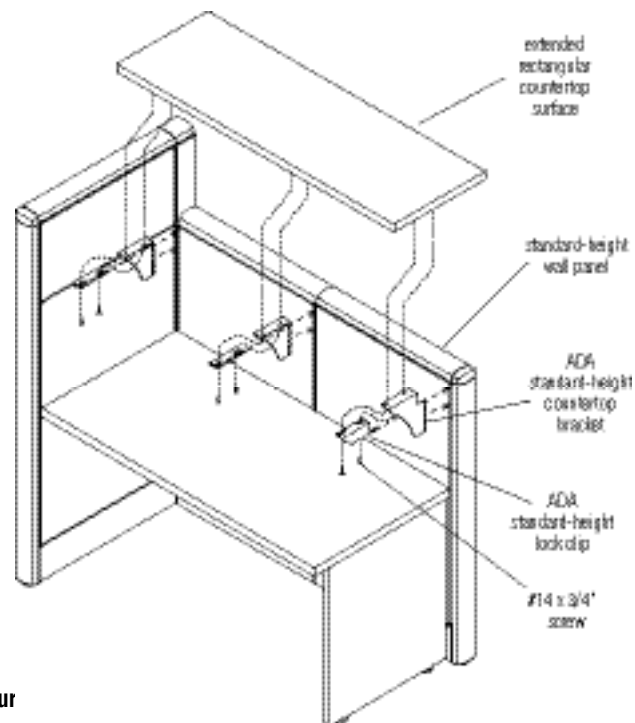
Note: The following instructions refer to the installation of an extended (over 60" in length) single-piece rectangular countertop on two 42" and higher panels. Using standard-height ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Countertops installed over 30" high (wheelchair-height) panels require different ADA countertop support brackets and lock clips. All brackets are handed, "L" or "R" is stamped into the flange of each for identification.

1. Extended rectangular countertops installed on two or more standard-height panels require three ADA standard-height countertop brackets, two left-, and one right-hand. Mount the three countertop brackets into the slots in the post so the mounting flanges are 1/8" higher than the panel top cap. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

Note: The ADA standard-height lock clips are an important part of the bracket assembly, which must be installed when the extended rectangular countertop surface is secured.

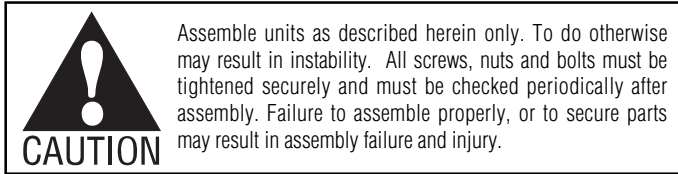
2. Carefully place the countertop surface face up onto the wall panels and standard-height ADA countertop brackets. Align the holes of the three brackets with corresponding holes at the center, and each end of the countertop surface (Figure 1).

3. Take the two left- and one right-hand ADA standard-height lock clips and orient the pin ends into the post slots at the top tooth of each installed ADA standard-height countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure the brackets and lock clips to the underside of the countertop with two #14 x 3/4" screws at each bracket location (Figure 1).



Figur

PowerWorks® Countertop Standard Height



Corner Standard-Height

Note: The following instructions refer to the installation of a 90° right angle countertop on two 42" and higher panels. Using standard-height ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Countertops installed on 30" high (wheelchair-height) panels require different ADA countertop support brackets and lock clips. All brackets are handed, "L" or "R" is stamped into the flange of each for identification.

1. Right angle countertops installed on standard-height panels require the use of three ADA standard-height countertop brackets, two left-, and one right-hand. Mount the countertop brackets into the slots in the post so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

Note: The ADA standard-height lock clips are an important part of the bracket assembly, which must be installed when the 90° countertop surface is secured.

2. Carefully place the countertop surface face up onto the wall panels and standard-height ADA countertop brackets. Align the holes of the three brackets with corresponding holes at the center, and each end of the 90° countertop surface (Figure 1).

3. Take the left- and right-hand ADA standard-height lock clips and orient the pin ends into the post slots at the top tooth of each installed ADA standard-height countertop bracket. Make sure the mounting flanges of the outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure the brackets and lock clips to the underside of the countertop with two #14 x 3/4" screws at each bracket location (Figure 1).

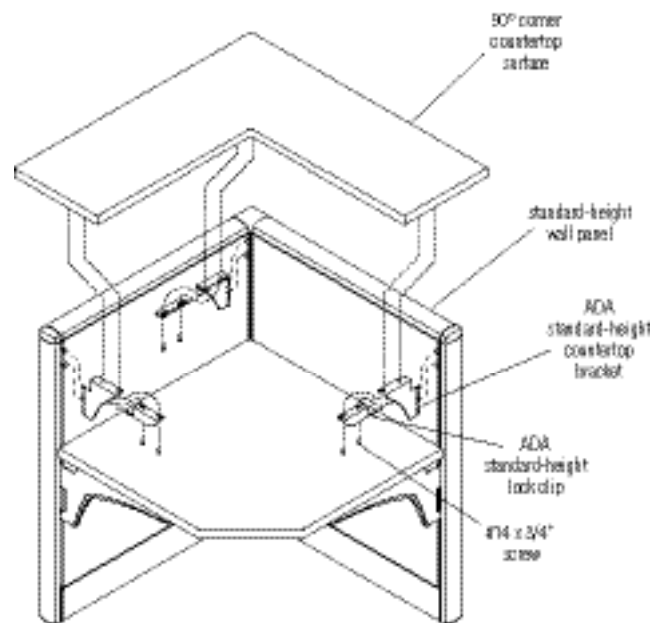


Figure 1

PowerWorks® Countertop Standard Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Change-of-Height Standard Height

Note: When a countertop is located adjacent to taller change-of-height panel(s), the countertop must have one or two notches to accommodate the end-of-run trim of the taller panel(s). If the countertop is reconfigured to a location without change-of-height panels, a filler is provided (Figure 1).

1. To finish the countertop cutout at a change of height location, use a C-shaped grommet (Figure 1).
2. Use a filler to cap the grommet if countertop is reconfigured to a location without taller change-of-height panels (Figure 1).

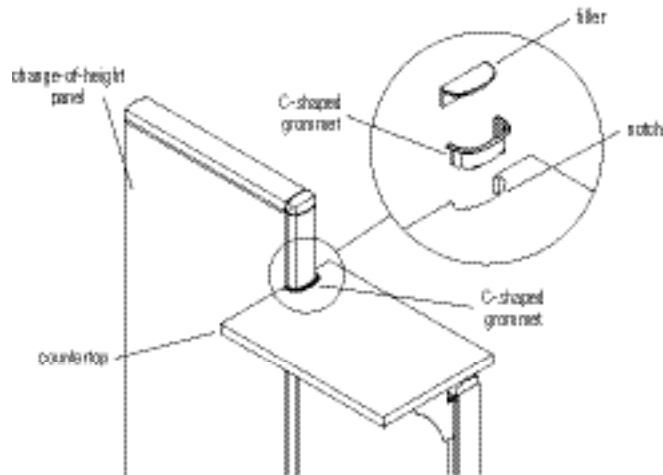


Figure 1

Assembly Instructions

PowerWorks® Wheelchair Height Countertop

August 2003

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Rectangular Wheelchair Height

Note: The following instructions refer to the installation of a single piece rectangular countertop (60" and less in length). The countertop surface is to be used on a 30" high panel which place the countertop no higher than 33" to comply with ADA guideline 4.32.4 (wheelchair height). Using special ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Brackets, which are mounted on the inside and outside of station, include steel locking clips on the inside to prevent dislodgement. All brackets are handed, "L" or "R" is stamped into the flange of each for identification. Countertop accepts task light on receptionist side. Clearance between countertop and 29" high worksurface is only 4".

Note: For the installation of rectangular countertops onto 30" high panels, it is required that no worksurface or cantilever brackets/support panels are in place until later in the installation process. The worksurface configuration shown in this instruction portrays a cantilever bracket combination. Your specific configuration may vary depending on different space planning needs.

1. Begin countertop assembly at the aisle side, or outside of the workstation. For countertops installed onto a 30" panel, two ADA outer countertop brackets are required, one left-, and one right-hand. Mount the appropriate ADA outer countertop brackets into the slots in the posts so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

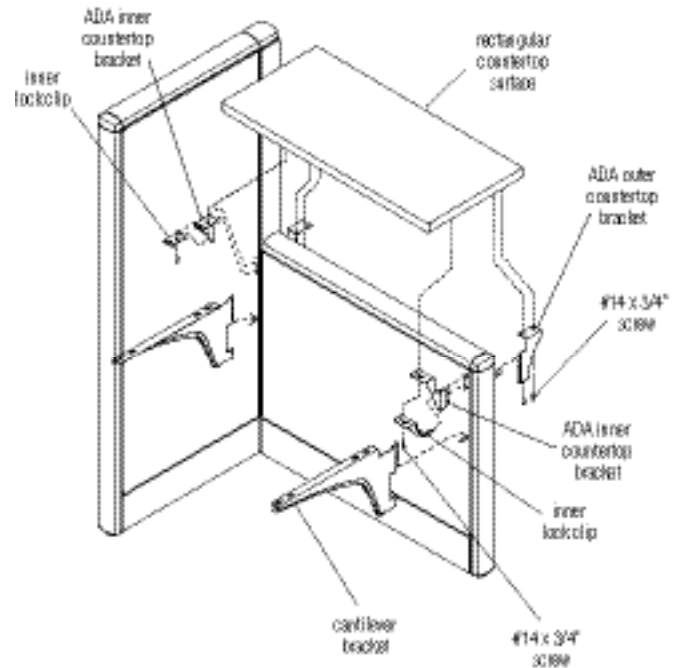


Figure 1



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

OEI®

PowerWorks® Countertop Wheelchair Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

2. Mount the two ADA inner countertop brackets into the slots in the posts at the same height as the outer brackets, but on the side the worksurface will later be installed to (inside the workstation). Orient these also with the mounting flanges facing inward (Figure 1).

Note: The inner lock clips are an important part of the bracket assembly which must be installed later when the countertop surface is installed.

3. Carefully place the countertop surface face up onto the 30" panel(s). Align the holes of the ADA outer countertop brackets with corresponding holes at each end of the countertop surface. Loosely attach the brackets to the underside of the countertop with two #14 x 3/4" screws at each location. Do not tighten at this time (Figure 1).
4. Take a left- and right-hand inner lock clip (inside the workstation) and orient the pin ends into the slots in the post at the top tooth of each installed ADA inner countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure inner brackets and lock clips to the underside of the countertop with one #14 x 3/4" screw at the hole location closest to the receptionist. Tighten all inner and outer bracket screws at this time (Figure 1).
5. Mount the cantilever brackets into the slots in the posts (approximately 28 -29" from the floor) (Figure 1).

Note: Depending on the type of worksurface being installed, either a #14 x 3/4" screw, or a 1/4-20 x 3/4" PPH machine screw will be supplied to attach the worksurface.

6. Carefully position the worksurface onto the cantilever brackets and attach using four worksurface screws (Figure 2).

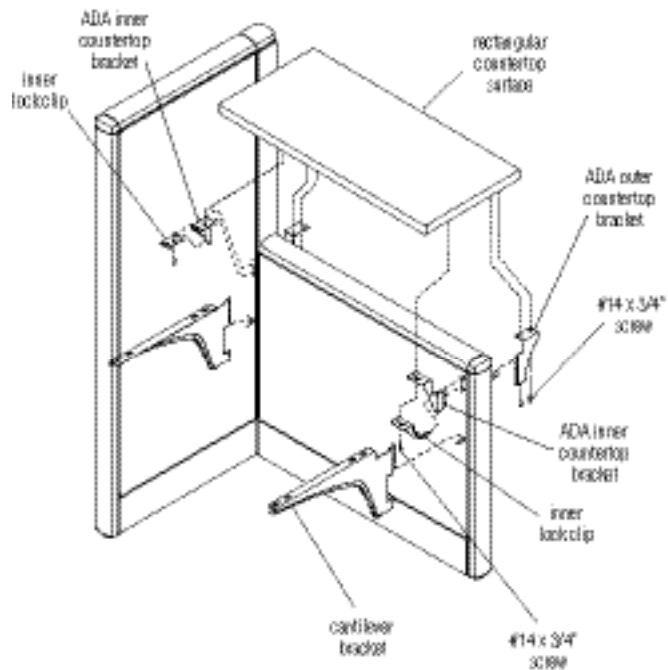


Figure 1

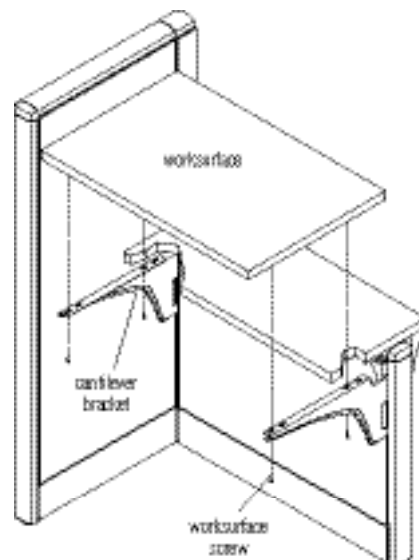


Figure 2

PowerWorks® Countertop Wheelchair Height

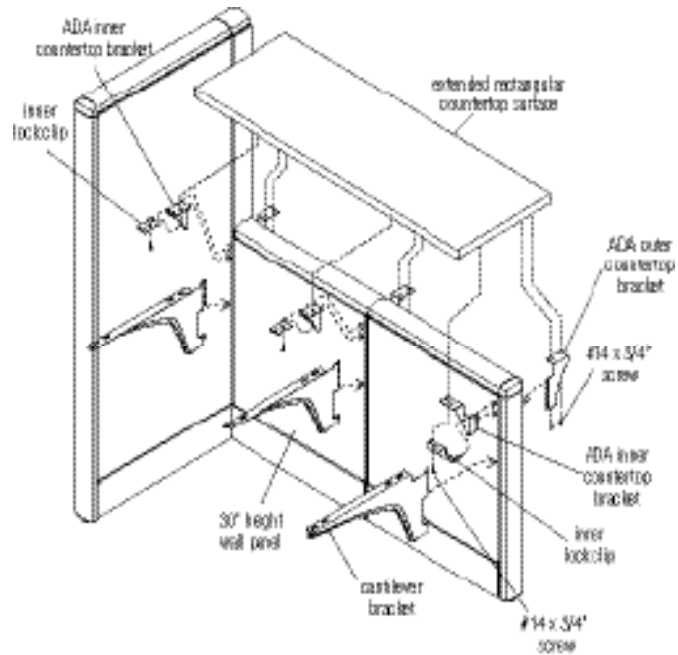


Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Extended Rectangular Wheelchair Height

Note: The following instructions refer to the installation of a single piece rectangular countertop (over 60" in length). The countertop surface is to be used on 30" high panels which place the countertop no higher than 33" to comply with ADA guideline 4.32.4 (wheelchair height). Using special ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Brackets, which are mounted on the inside and outside of station, include steel locking clips on the inside to prevent dislodgement. All brackets are handed, "L" or "R" is stamped into the flange of each for identification. Countertop accepts task light on receptionist side. Clearance between countertop and 29" high worksurface is only 4".

Note: For the installation of rectangular countertops onto 30" high panels, it is required that no worksurface or cantilever brackets/support panels are in place until later in the installation process. The worksurface shown in this instruction portrays a cantilever bracket combination. Your specific configuration may vary depending on different space planning needs.



1. Begin countertop assembly at the aisle side, or outside of the workstation. For extended countertops installed onto two or more 30" panels, three ADA outer countertop brackets are required, two left-, and one right-hand. Mount the appropriate ADA outer countertop brackets into the slots in the posts so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different. Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

PowerWorks® Countertop Wheelchair Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

2. Mount the three ADA inner countertop brackets into the slots in the posts at the same height as the outer brackets, but on the side the worksurface will later be installed to (inside the workstation). Orient these also with the mounting flanges facing inward (Figure 1).

Note: The inner lock clips are an important part of the bracket assembly which must be installed later when the countertop surface is installed.

3. Carefully place the countertop surface face up onto the 30" panels. Align the holes of the ADA outer countertop brackets with corresponding holes at each end of the countertop surface. Loosely attach the brackets to the underside of the countertop with two #14 x 3/4" screws at each location. Do not tighten at this time (Figure 1).
4. Take the one right- and two left-hand inner lock clips (inside the workstation) and orient the pin ends into the slots in the post at the top tooth of each installed ADA inner countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and that the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure inner brackets and lock clips to the underside of the countertop with one #14 x 3/4" screw at the hole location closest to the receptionist. Tighten all inner and outer bracket screws at this time (Figure 1).
5. Mount the cantilever brackets into the slots in the posts (approximately 28-29" from the floor)(Figure 1).

Note: Depending on the type of worksurface being installed, either a #14 x 3/4" screw, or a 1/4-20 x 3/4" PPH machine screw will be supplied to attach the worksurface.

6. Carefully position the worksurface onto the cantilever brackets and attach using six worksurface screws (Figure 2).

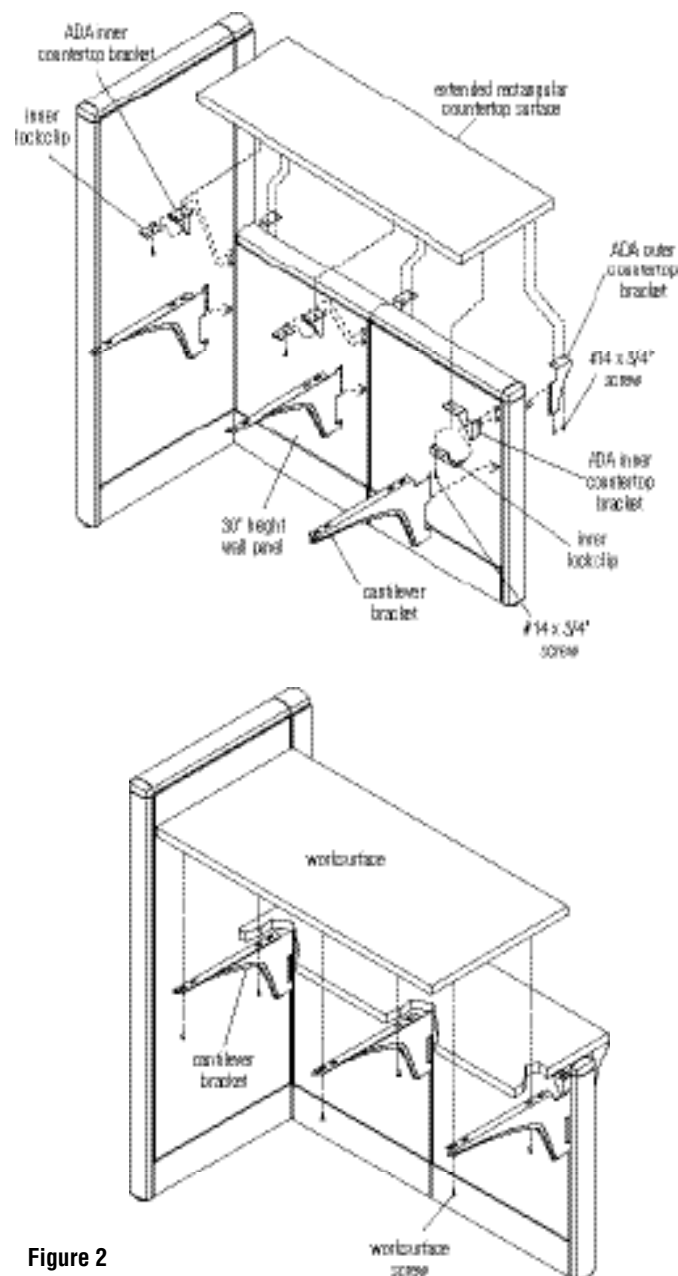


Figure 2

PowerWorks® Countertop Wheelchair Height



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

Corner Wheelchair Height

Note: The following instructions refer to the installation of a two-piece 90° right angle countertop. The countertop surface is to be used on two 30" high panels which place the countertop no higher than 33" to comply with ADA guideline 4.32.4 (wheelchair height). Using special ADA brackets, the countertop extends no more than 4" into the aisle to comply with ADA guideline 4.4.1. Brackets, which are mounted on the inside and outside of station, include steel locking clips on the inside to prevent dislodgement. All brackets are handed, "L" or "R" is stamped into the flange of each for identification. Countertop accepts task light on receptionist side. Clearance between countertop and 29" high work surface is only 4".

Note: For the installation of 90° countertops onto 30" high panels, it is required that no worksurface or cantilever brackets be in place until later in the installation process.

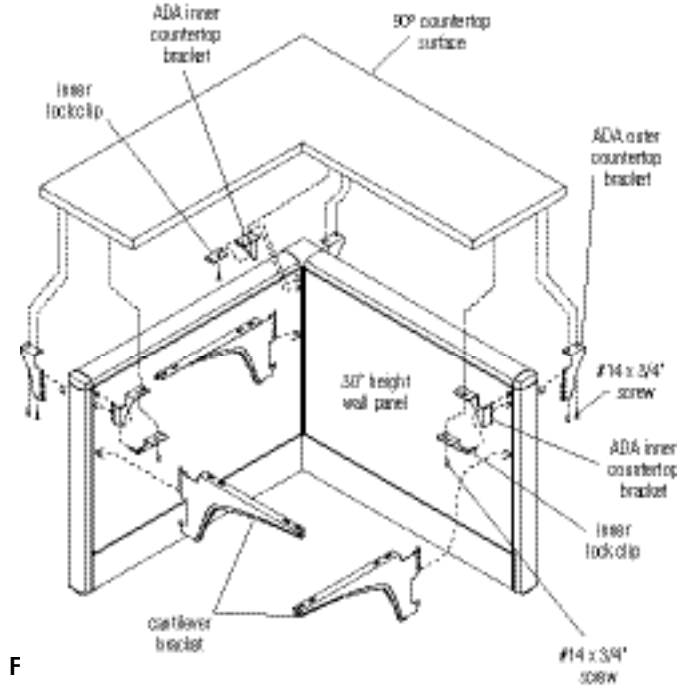
1. Begin countertop assembly at the aisle side, or outside of the workstation. For 90° countertops installed on two 30" panels meeting at a corner, three ADA outer countertop brackets are required, two left-, and one right-hand. Mount the appropriate ADA outer countertop brackets into the slots in the posts so the mounting flanges are 1/8" higher than the panel top caps. The right- and left-hand brackets will be different.

Notice that the mounting flanges of the two outside brackets face inward as installed to the panel (Figure 1).

2. Mount the three ADA inner countertop brackets into the slots in the post at the same height as the outer brackets, but on the side that the corner worksurface will later be installed to (inside the


workstation). Orient the outside brackets also with the mounting flanges facing inward as illustrated (Figure 1).

Note: The inner lock clips are an important part of the bracket assembly which must be installed later when the 90° countertop surface is installed.



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PowerWorks® Countertop Wheelchair Height



CAUTION Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and injury.

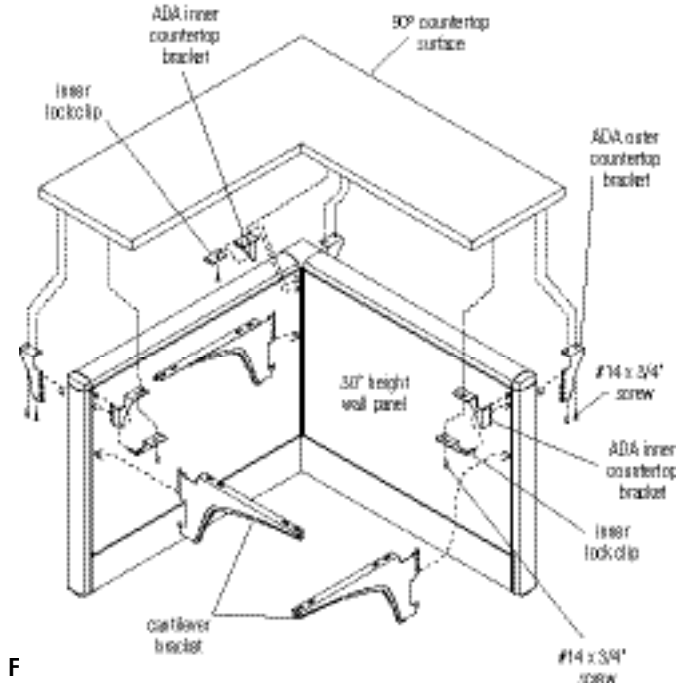
3. Carefully place the 90° countertop face up onto the 30° panels. Align the mounting holes of the three ADA outer countertop brackets with corresponding pre-drilled holes at the underside of the 90° countertop surface. Loosely attach the three outside brackets to the underside of the countertop with two #14 x 3/4" screws at each location. Do not tighten at this time (Figure 1).

4. Take a right-hand and two left-hand inner lock clips (inside the workstation) and orient the pin ends into the slots in the post at the top tooth of each installed ADA inner countertop bracket. Make sure the mounting flanges of the two outside clips orient inward and the mounting holes of the lock clip line up with the mounting holes of the bracket. Secure inner brackets and lock clips to the underside of the countertop with one #14 x 3/4" screw at each bracket location. Tighten all inner and outer bracket screws at this time (Figure 1).

5. To begin installation of the corner worksurface, mount three cantilever brackets into the slots in the post (approximately 28-29" from the floor) (Figure 1).

Note: Depending on the type of worksurface being installed, either a #14 x 3/4" screw, or a 1/4-20 x 3/4" PPH machine screw will be supplied to attach the worksurface.

6. Carefully position the corner worksurface onto the cantilever brackets. Align the bracket mounting holes to the pre-drilled holes under the worksurface and secure using two worksurface screws at each cantilever bracket (Figure 2).



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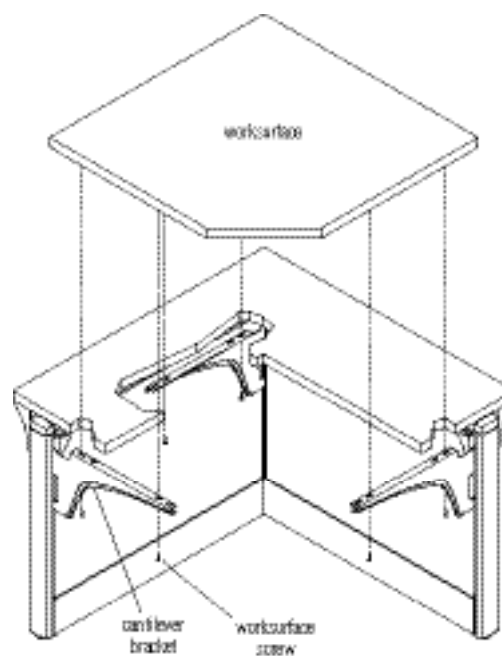
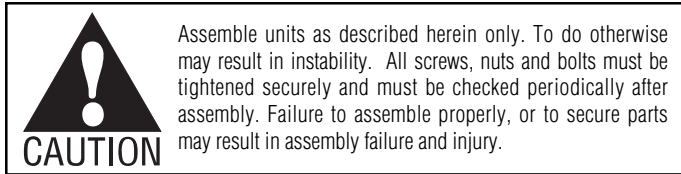


Figure 2

PowerWorks® Countertop Wheelchair Height



Change-of-Height Wheelchair Height

Note: When a countertop is located adjacent to taller change-of-height panel(s), the countertop must have one or two notches to accommodate the end-of-run trim of the taller panel(s). If the countertop is reconfigured to a location without change-of-height panels, a filler is provided (Figure 1).

1. To finish the countertop cutout at a change of height location, use a C-shaped grommet (Figure 1).
2. Use a filler to cap the grommet if countertop is reconfigured to a location without taller change-of-height panels (Figure 1).

