



PRODUCT CHANGE NOTICE

Original Equipment Industries

Change Notice No. 193
Implemented By: Chad Krowas
Date: 3/31/15
Effective: 4/6/15

Notification By: Jeff Oettinger
ECN: # 13640

Component Product Title: Navigator No Arm Back Spacers- PT.06.7021.L.XX.X and PT.06.7021.R.XX.X

Description of Change: Part will now become universal. Do not order part as left or right. Part Number PT.06.7021.L.XX.X and PT.06.7021.R.XX.X (Discontinue the left/right option.) **New part number will now be PT.06.7021.XX.X.** Current spacers to be used as left or right hand as shown below.

Reason: Part consolidation. Eliminate L/R inventory imbalance which caused wrong parts (L/R) to ship. No aesthetic change to chair back appearance.

Discontinue: PT.06.7021.L.BL
PT.06.7021.R.BL



Top Edge Left

Top Edge Right

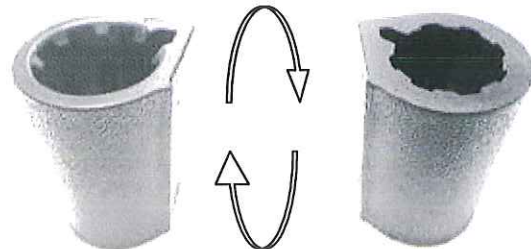


Bottom Edge Left

Bottom Edge Right



(NEW) Part Number. PT.06.7021.BL
No Left or Right Designator



Parts are shown standing behind the chair.

Action Required:

- Customers who order by components change to new part number on PO's to OEI.
- Customer who order by model numbers, you will receive new parts in BOM.
- Customers who have inventories of parts use up old left and right parts as a running change.
- Customers replace existing no arm / tablet arm parts flow charts in project books with new charts.

Customer Notification: AR, CA, FL, GA, ID, IL, IA, KY, LA, MD, MI, MN, MS, NE, NV, NJ, NM, NY, ND, OH, OR, RI, SC, TX, UT, VA, WV, WI

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PLEASE DISTRIBUTE TO ALL RELEVANT PERSONEL

4/2/2015

OEI ASSEMBLY INSTRUCTIONS

Document #: NAVIGATOR

Project Engineer: Joettinger

PRODUCT LINE:

NAVIGATOR

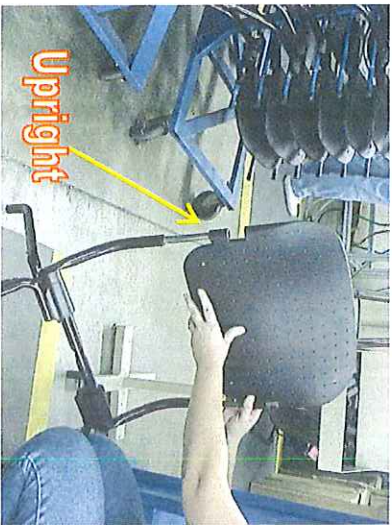
Date Revised:

3/20/15

Work Description
REFERENCE ONLY

Navigator Assembly
Page 4

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Place back over uprights. At this point, do not push down. Notice the notches on both sides of back

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With back pressed on all the way move back into drill fixture. Next step will be drill pilot holes for set screws.

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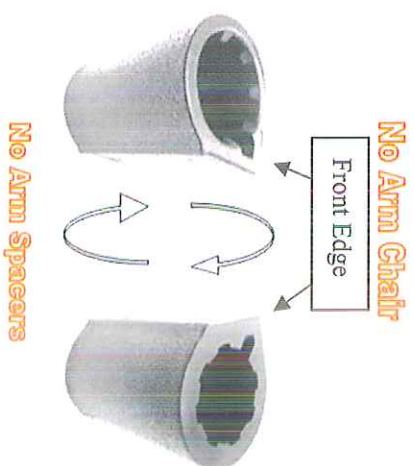
Locate LEFT ARMS (PT.06.7020.L.CC) and RIGHT ARMS (PT.06.7020.R.CC) Insert arms into the notches on the back and press downward.

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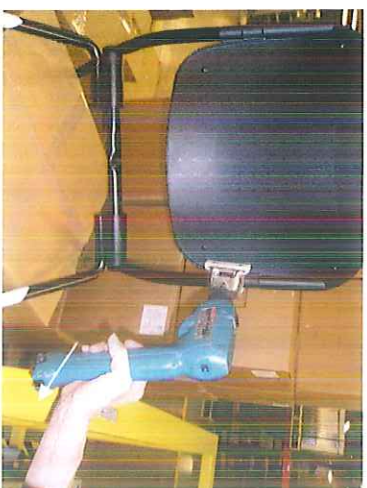
Assure tight fit on back to frame prior to attaching back clamp drill tool. Follow back drilling instructions for alignment and procedure.

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Locate SPACER (PT.06.7021.CC) can be used on either left or right side. Position front edge of spacer to match up to front side of poly back.

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11/64th drill bit for pre-drilling holes thru bushing 3/32nd hex bit for set screw